

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) A method for the formation of a good contact surface on a support bar of an electrode used in electrolysis, comprising immersing where an electrode plate is ~~immersed~~ in the electrolysis cell, ~~and a plate support bar is supported supporting a plate support bar~~ by its ends on the edges of the electrolysis cell ~~so that wherein~~ the highly electroconductive end is held on a busbar, ~~characterised in that~~ forming a highly electroconductive layer is ~~formed~~ on at least one end of the support bar made of aluminium, ~~[[by]] coating the lower surface of the aluminium end of the bar, [[i.e.]] the contact surface, with silver or silver alloy and the highly electroconductive coating material forms~~ forming a metallurgical bond with the aluminium support bar and highly electroconductive coating material.
2. (Currently Amended) ~~[[A]]~~ The method according to claim 1, ~~characterised in that wherein~~ the silver alloy is silver-copper.
3. (Currently Amended) ~~[[A]]~~ The method according to claim 1, ~~characterised in that wherein~~ the highly electroconductive coating layer is formed of two layers having a transmission layer between them wherein the first layer is copper and the second silver or silver alloy, the transmission layer being tin or tin-dominate alloy.
4. (Currently Amended) ~~[[A]]~~ The method according to ~~any of claims claim 1~~ ~~1~~ ~~[[ - 3 ]]~~, ~~characterised in that wherein~~ the support bar is equipped with a casing section made of some other material.
5. (Currently Amended) ~~[[A]]~~ The method according to ~~any of claims claim 1~~ ~~1~~ ~~[[ - 4 ]]~~, ~~characterised in that wherein~~ the highly electroconductive coating layer is formed using thermal spraying technique.
6. (Currently Amended) ~~[[A]]~~ The method according to claim 5, ~~characterised in that wherein~~ the thermal spraying technique is based on gas combustion.

7. (Currently Amended) ~~[[A]]~~The method according to claim 5 ~~[[or 6]]~~,  
~~characterised in that~~ wherein the thermal spraying technique is high velocity oxy-fuel spraying.
8. (Currently Amended) ~~[[A]]~~The method according to ~~any of claims~~ claim 1  
~~[[ - 7]]~~, ~~characterised in that~~ wherein the highly electroconductive coating material is in powder  
form.
9. (Currently Amended) ~~[[A]]~~The method according to claim 5 ~~[[or 6]]~~,  
~~characterised in that~~ wherein the thermal spraying technique is flame spraying.
10. (Currently Amended) ~~[[A]]~~The method according to ~~any of claims~~ claim 1  
~~[[ - 6 or 9]]~~, ~~characterised in that~~ wherein the highly electroconductive coating material is in wire  
form.
11. (Currently Amended) ~~[[A]]~~The method according to claim 3,  
~~characterised in that~~ wherein the first layer is formed by thermal spraying technique and the  
second by soldering.
12. (Currently Amended) ~~[[A]]~~The method according to ~~any of claims~~ claim 1  
~~[[ - 11]]~~, ~~characterised in that~~ wherein at least one end of the aluminium support bar is furnished  
on the lower surface with a notch, and that the notch area is coated with a highly  
electroconductive material.
13. (Currently Amended) A support bar for an electrode used in electrolysis,  
wherein a plate section of the electrode is ~~meant to be immersed~~ immersible in an electrolysis  
cell and a support bar ~~to be supported~~ is supportable by its ends on the edges of the electrolysis  
cell, ~~characterised in that~~ wherein the area on the lower surface of the end of the aluminium  
support bar, ~~[[i.e.]] the contact surface, is coated with~~ comprising a highly electroconductive  
coating layer being of silver or silver alloy and ~~that~~ wherein said highly electroconductive  
coating layer forms ~~material has formed~~ a metallurgical bond with the aluminium support bar.
14. (Currently Amended) ~~[[A]]~~The support bar according to claim 13,  
~~characterised in that~~ wherein the silver alloy is silver-copper.
15. (Currently Amended) ~~[[A]]~~The support bar according to claim 13,  
~~characterised in that~~ wherein the highly electroconductive coating layer is formed of copper and  
silver with a transmission layer between them.

16. (Currently Amended) ~~[[A]]~~The support bar according to ~~any of claims~~  
~~claim~~ 13~~[[ - 15]]~~, ~~characterised in that~~ wherein the support bar is equipped with a casing section  
made of some other material.

17. (Currently Amended) ~~[[A]]~~The support bar according to ~~any of~~  
~~claims~~claim 13~~[[ - 16]]~~, ~~characterised in that~~ wherein the highly electroconductive coating layer  
is formed using thermal spraying technique.

18. (Currently Amended) ~~[[A]]~~The support bar according to claim 15,  
~~characterised in that~~ wherein the highly electroconductive coating layer is formed using thermal  
spraying technique and soldering.